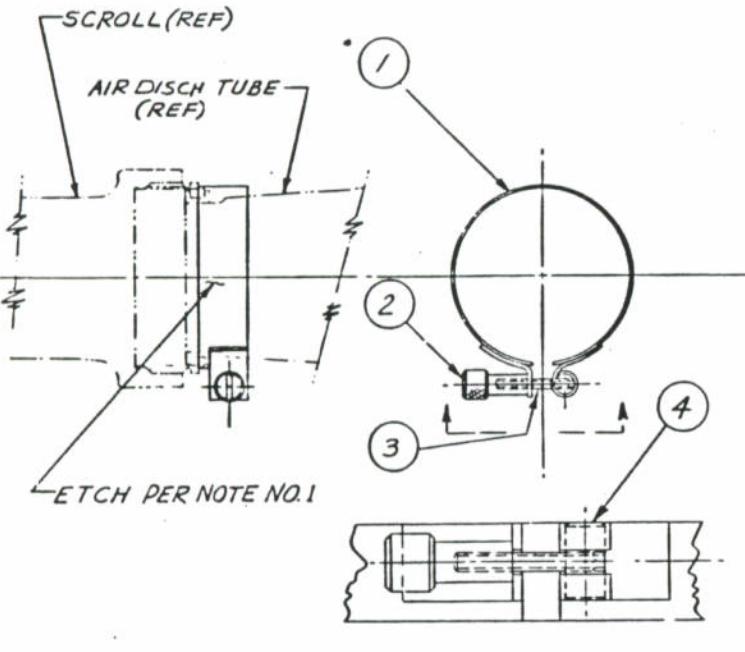


6799953

## REVISIONS

A

SYM.	DESCRIPTION	DATE	APPROVED
A	PARTIAL SEC. ADDED	8-5-6	ATL-3221



ITEM NO. NO. REOD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES	SH NO.
4 /	BARREL NUT		SSTL	2	
3 /	STUD		SSTL	2	
2 /	NUT		SSTL	2	
1 /	CLAMP		STL(WELDMENT)	2	

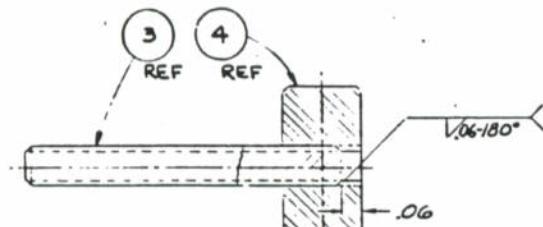
FOR PART IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DRAWING, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

## NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:  
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.  
b) VENDOR NAME OR TRADEMARK.

6799953

A

LAST CHG LTR  
COMPLETE UNIT

(A) PARTIAL SECTION ITEMS 3 & 4  
4 X SIZE

UOS BREAK SHARP EDGES .020

SPECIAL INSPECTION  
AND TEST REQUIREMENTS

THIS PART OR ASSEMBLY REQUIRES MAGNETIC-ANCHOR FLUORESCENT-PENETRANT INSPECTION. THIS PART MUST BE GOVERNMENT CERTIFIED OPERATORS AND INSPECTORS WHEN PART OR ASSEMBLY REQUIRES WELDING. OPERATORS AND EQUIPMENT MUST BE GOVERNMENT CERTIFIED. IN ADDITION FACILITIES HAVING GOVERNMENT SOURCE INSPECTION MUST HAVE GOVERNMENT APPROVAL OF IN-PROCESS HEAT-TREATMENT AND WELDING PROCESSES. APPROVAL IS NOT REQUIRED FOR THIS PART.

ALL PARTS, OTHER THAN EXPERIMENTAL, MANUFACTURED OR PROCURED TO THIS DRAWING INCLUDING REPLACEMENT SPARES ARE SUBJECT TO QUALITY CONTROL PER SPECIFICATIONS MIL-Q-9010 AND USAF SPEC. NOTICES THERETO, AND TO TESTING PER SPECIFICATIONS AND BULLETINS GOVERNING THE QUALIFICATION AND APPROVAL OF ALL PARTS. APPROVAL OF THIS DRAWING AND SPARES MUST INCLUDE PARTICIPATION BY ALLISON ENGINEERING AND QUALITY CONTROL REPRESENTATIVES UNLESS OTHERWISE AUTHORIZED BY ALLISON.

USED ON ENGINE MODEL  
T63-A5

EACH ITEM PURCHASED SEPARATELY  
MUST BE STAMPED OR ETCHED WITH  
TOOL NUMBER AND DETAIL NUMBER.  
IF SUITABLE OR SUFFICIENT AREA  
NOT AVAILABLE, ATTACH TAG.

AMS-5518C  
AMS-5519E  
MIL-Q-9958  
NUMBER  
SPEC SUMMARY (REF)

APPROVALS	DATE	ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA		
DRAWN MFG'D	6-22-65	TITLE CLAMP-INSTALLATION, COMPRESSOR SCROLL TO AIR DUCT (SEAL RING)		
CHECKED U.P.K.	6-22-65			
CHF. DR. PURSEY	6-22-65			
METALLURGY				
APLICE DECIMAL DIMENSIONS WITHOUT TOLERANCES ARE BASIC				
MAIL SEE DETS				
ENGR. 1 F.G.M.	6-22-65			
ENGR. 2 G.B.L.	6-22-65			
ENGR. 3				
FINAL P.V.H.	6-22-65			
HEAT TREAT.				
WELD OR BRAZE SEE DETS		MODEL		
SURFACE TREAT. INSPECTION		CODE	SIZE	DWG. No.
	73342	C	6799953	
	SCALE FULL			NOTED
				SHEET 1 OF 2

FILE COPY

FILE COPY

